



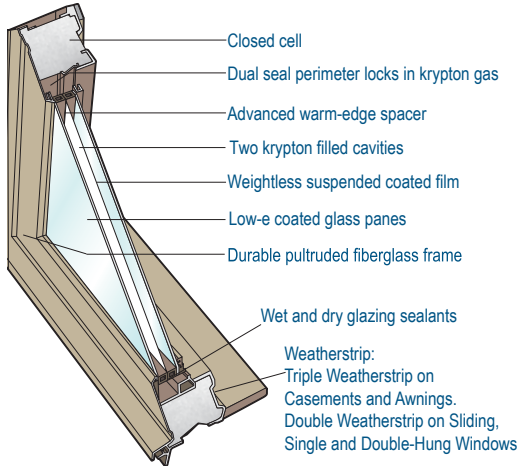
725 Series Alpen Windows

Alpen's 725 Series fiberglass windows deliver beauty, comfort and long-lasting durability. Triple-pane suspended-film glazing offers superior insulation in a range of performance levels to satisfy any home design. When used in conjunction with tight envelope construction and smart weatherization practices, 725 Series windows can help reduce energy loss.

Benefits:

- NFRC certified thermal performance up to R-7.1
- Custom built with superior craftsmanship and quality
- Industry leading air and water infiltration resistance
- High interior condensation resistance factors (CRF)
- 99%+ UV blockage protects interior finishes
- Advanced glazing technology makes interior glass surface temperature warmer in the winter and cooler in the summer to enhance occupant comfort
- Multiple window styles and performance options offer design flexibility needed to meet net-zero energy, passive solar and other high performance home goals

Technical Specifications



725 Series Full Frame NFRC Thermal Performance:

Styles	Alpenglass 7L					Alpenglass 7H				
	U-Factor	R-Value	SHGC	VT	CRF	U-Factor	R-Value	SHGC	VT	CRF
Picture Window LP	0.15	6.7	0.30	0.49	67	0.16	6.3	0.48	0.62	67
Picture Window HP	0.14	7.1	0.27	0.44	67	0.15	6.7	0.43	0.56	66
Casement	0.18	5.6	0.24	0.38	68	0.19	5.3	0.38	0.48	67
Awning	0.18	5.6	0.24	0.38	68	0.19	5.3	0.38	0.48	67
Single Hung	0.18	5.6	0.25	0.41	61	0.19	5.3	0.40	0.51	60
Double Hung	0.20	5.0	0.25	0.41	61	0.21	4.8	0.40	0.51	60
Horizontal Sliding	0.19	5.3	0.27	0.43	61	0.20	5.0	0.42	0.55	60
Sliding Patio Door	0.17	5.9	0.26	0.42	60	0.18	5.6	0.41	0.53	59

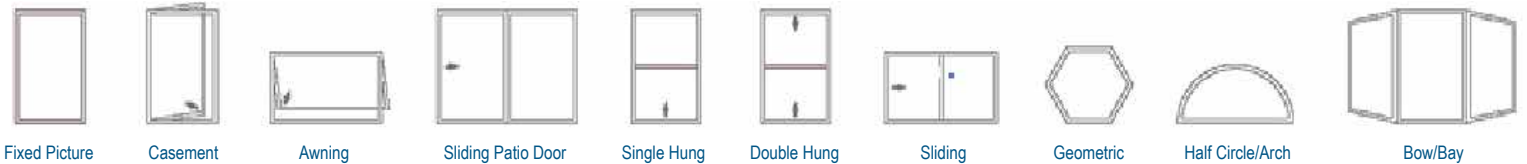
Effective with all shipments on or after December 1, 2013

Alpenglass 7L Designed to block unwanted heat gain during summer months, 7L low solar gain glass keeps south- and west-facing rooms cool in the summer and warm in the winter.

Alpenglass 7H Ideal for passive solar homes, 7H glass captures solar heat and insulates for winter warmth

A unique combination of 9 key technologies including a fully-insulated fiberglass frame, suspended film, and gas-filled cavities maximize performance.

Window Styles



Exterior Trim Accessories: Nailing Fin, Aluminum Brick Mould, Aluminum Brick Mould with Nail Fin

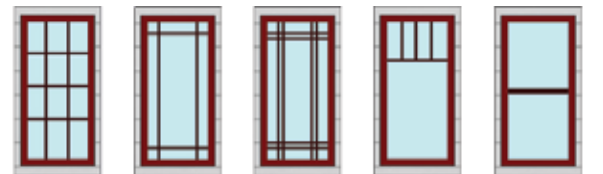
Interior Trim Accessories: Jamb Extensions: 4-9/16", 6-9/16"; Pine and Oak

Simulated Divided Lights

725 Series Windows offer interior and exterior-applied Simulated Divided Lite (SDL) options* in a range of colors and patterns.

Interior (wood or composite)
Interior grille matches interior paint and color. For windows with interior wood veneer, grille is ready to stain.

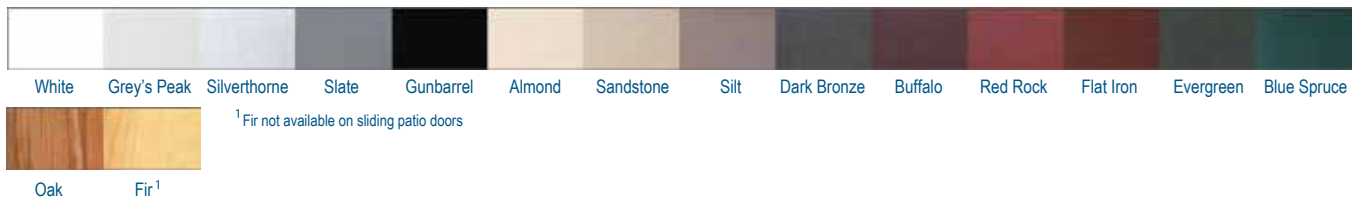
Exterior (aluminum)
Exterior grille matches exterior paint color



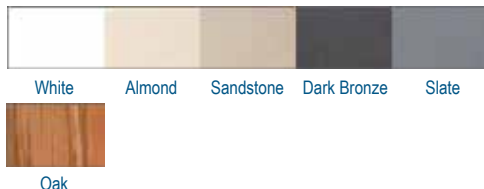
*Custom grille designs available

Paint and Finish Options

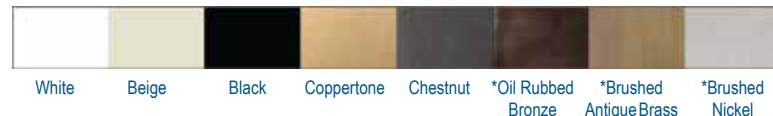
Picture Windows, Casements, Awnings and Sliding Patio Doors



Single Hung, Double Hung and Sliding Window



Hardware



* Decorative metal hardware available as upgrade option, additional costs may apply

